

4/17/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBWA353A04-05
Job Sheet 172317



Part No: RBWA353A04-05

Job Qty: 10 ea

Part Name: Quill



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/15/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 3/19/18

Description:

Type: SOLD

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/17/18	3/17/18	0.00	0.00	Start Up Machining-3		SL 18-4-18
110	CNC Lathe	10 pcs	3/19/18	3/19/18	0.00	5.00	MORI SL-154		SL
120	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC2 Machining-4		SL
130	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC8 Machining-4		AP 18-04-19
140	Packaging	10 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		18-04-23
150	QC21-SA	10 Ea	3/19/18	3/19/18	0.00	0.00	QC21		GA 137

Part Op

Descriptions:

110 - 1-Machine as per DWG. FB904 FOLIO REV: _____ DWG REV: _____ 2-Debur

9-86

APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.9000 ft (.09 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	20	0

5026901

1.11

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 4/17/18 2:39 PM dart.logan.david

Container No: S062507



Part: RBWA353A04-05

Job No: 172317

Serial No/Batch: S062507

Revision: 4

Inspector:

Date: 04/18/18

~~172663~~

DART AEROSPACE LTD		Work Order:	172663
Description: Quill		Part Number:	RBWA353A04-05
Inspection Dwg: RBWA353A04-05		Rev: 4	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:	18-4-18	Date:	18-04-19	Date:	

Engineering Approval: (if necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					